

SCHILL STEEL COMPANY

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VILLAGE ANIMAL CLINIC

PUBLIC  
ATIONAL

B

SAM HOUSTON  
INSURANCE

1811

MANHATTAN  
BUILDING

W. KNIGHT & SON, INC.

MOORE PAPER

GREAT SOUTHERN  
LIFE INS COMPANY



## METAL LETTERS

Knight metal letters and figures provide a permanent, distinctive means of identifying building interiors and exteriors. They can be supplied in solid cast bronze or aluminum with polished or satin finishes.

Knight offers architectural letters and figures in 6 popular styles in a wide range of sizes. . . larger sizes for exterior use and smaller sizes for identification on walls and doors. Special letters and designs can be made to your specifications. Architects tracing alphabets of letters and figures illustrated in inside pages are available.

THE SENECA COUNTY T

H. W. KNIGHT & SON, INC., 8 Lane Street, Seneca Falls, N.Y.



## RUNIC

Conservative, yet well adapted to a variety of uses.

SIZE	AV. WIDTH	STROKE WIDTH	THICKNESS
1/4"	9/32"	1/16"	3/32"
3/8"	5/16"	1/16"	3/32"
1/2"	15/32"	1/16"	3/32"
5/8"	1/2"	1/16"	3/32"
3/4"	9/16"	3/32"	3/32"
1"	25/32"	5/32"	3/32"
1 1/4"	29/32"	5/32"	1/8"
1 1/2"	1 3/32"	3/16"	1/8"
1 3/4"	1 3/8"	3/16"	1/8"
2"	1 1/2"	7/32"	1/8"
2 1/4"	1 9/16"	1/4"	1/8"
2 1/2"	1 5/8"	9/32"	1/8"
2 3/4"	1 3/4"	9/32"	1/8"
3"	1 27/32"	5/16"	5/32"
3 1/2"	2 3/16"	5/16"	3/16"
4"	2 1/2"	11/32"	3/16"

## MASSIVE BLOCK

For exterior use; can be upright mounted on copings, transoms or canopies.

SIZE	AV. WIDTH	STROKE WIDTH	THICKNESS
1"	3/4"	5/32"	5/32"
1 1/2"	1 1/8"	3/16"	3/16"
2"	1 1/2"	9/32"	9/32"
2 1/2"	2"	3/8"	3/8"
3"	2 1/4"	1/2"	1/2"
4"	3"	11/16"	11/16"
5"	4"	7/8"	7/8"
6"	4 1/2"	1"	1"
8"	6"	1 1/4"	1 1/4"
10"	8"	1 1/2"	1 1/2"
12"	9"	2"	2"

## PRISMATIC

Roman letters with sharp beveled face.

SIZE	AV. WIDTH	STROKE WIDTH	THICKNESS
1 3/8"	1"	9/32"	1/4"
1 1/2"	1 3/8"	9/32"	1/4"
1 3/4"	1 5/8"	5/16"	1/4"
2"	1 3/4"	3/8"	1/4"
2 1/2"	2 1/16"	13/32"	9/32"
3"	2 5/8"	7/16"	5/16"
3 1/2"	2 7/8"	7/16"	5/16"
4"	3 1/4"	1/2"	5/16"
4 1/2"	3 1/2"	9/16"	3/8"
5"	3 3/4"	5/8"	3/8"
5 1/2"	4 1/8"	11/16"	3/8"
6"	4 1/2"	3/4"	11/32"
7"	5 3/8"	13/16"	13/32"
8"	6"	1"	7/16"
9"	7"	1"	7/16"
10"	7 1/4"	1 1/8"	7/16"
12"	9 1/2"	1 1/4"	5/8"
14"	10 1/2"	1 3/8"	5/8"

## CLASSIC Outstanding for beauty and dignity.

SIZE	AV. WIDTH	STROKE WIDTH	THICKNESS
1½"	1¾"	¾"	⅛"
1¾"	1⅞"	⅞"	⅛"
2"	1⅞"	¾"	⅛"
2½"	1⅞"	⅞"	⅛"
3"	2⅞"	¾"	⅛"
3½"	2⅞"	⅞"	⅝"
4"	3¼"	½"	⅝"
4½"	3¼"	⅞"	⅝"
5"	3¾"	⅝"	⅝"
5½"	4⅞"	1⅞"	⅝"
6"	4½"	¾"	⅞"
7"	5⅞"	1⅞"	⅞"
8"	6"	1"	⅞"
9"	7"	1⅞"	⅞"
10"	7¼"	1⅞"	⅞"
12"	9½"	1¼"	½"

**A** B C D E F G H  
I J K L M N O P Q R  
S T U V W X Y Z

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## SANS SERIF Modern, ribbon-like letters; can be upright mounted on copings, transoms or canopies.

SIZE	AV. WIDTH	STROKE WIDTH	THICKNESS
1"	1⅞"	¾"	⅞"
1½"	2⅞"	⅞"	⅞"
2"	1⅞"	⅞"	1⅞"
2½"	1¾"	¼"	1"
3"	2"	⅞"	⅞"
4"	2⅞"	⅞"	1⅞"
5"	3⅞"	1⅞"	1⅞"
6"	4"	¾"	1"
8"	5⅞"	1⅞"	1¼"
10"	6⅞"	⅞"	1½"
12"	8"	1⅞"	1¾"
14"	10½"	½"	2"

**A** B C D E F G H I J  
K L M N O P Q R S T U  
V W X Y Z a b c d e f g h  
i j k l m n o p q r s t u v w x y z

## GOTHIC BLOCK For modern interior doors and exterior signs.

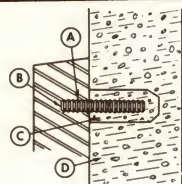
SIZE	AV. WIDTH	STROKE WIDTH	THICKNESS
¼"	¼"	⅞"	¾"
⅝"	⅞"	⅞"	¾"
¾"	⅞"	⅞"	¾"
1"	1⅞"	⅞"	¾"
1¼"	1"	⅞"	¾"
1½"	1¼"	¾"	¾"
1¾"	1⅞"	¼"	¾"
2"	1⅞"	⅞"	¾"
2½"	2"	¾"	¼"
3"	2⅞"	½"	¼"
4"	3⅞"	1⅞"	¼"
5"	4⅞"	⅞"	¼"
6"	5"	1⅞"	¼"
8"	6⅞"	1⅞"	¾"
10"	8⅞"	1⅞"	¾"
12"	10"	2⅞"	¾"
14"	12"	2⅞"	½"

**A** B C D E F G  
H I J K L M N O P Q  
R S T U V W X Y Z



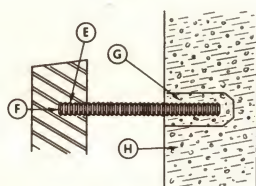
# INFORMATION On Installing, Finishes and Ordering METAL LETTERS

## INSTALLING



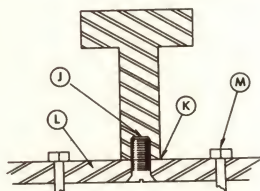
### FLUSH MOUNTING

(A) Letter drilled and tapped (letter sizes below 4", studs are cast integrally). (B) Threaded stud (bronze or aluminum). (C) Oversized hole for stud, filled with quick setting cement. (D) Masonry (building face).



### PROJECTED MOUNTING

(E) Letter drilled and tapped. (F) Threaded stud (bronze or aluminum). (G) Oversized hole for stud filled with quick setting cement. (H) Masonry (building face). Can be installed against a wooden space-strip which is removed after cement has hardened or space collars can be supplied to hold letters away from wall.



### UPRIGHT ERECTION

(Sans Serif, Massive Block only)—(J) Machine screw through mounting bar to drilled and tapped holes in bottom of letters. (K) Bottom side of letters ground to assure flat bearing on mounting bar. (L) Mounting bar strip (bronze or aluminum). (M) Lag bolt, wood screw or other fastener for mounting bar strip to mounting surface.

## FINISHES

**SATIN FINISH**—A fine grain vertically lined finish in which the metal appears in its natural color. Sprayed with clear lacquer to preserve finish.

**POLISHED FINISH**—Same natural color as satin finish but letters and figures are polished to a high gloss. Lacquered to protect against tarnishing.

**ALUMILITE FINISH**—An anodic coating available in clear, black or other colors on aluminum only. Exceptionally corrosion proof.

**OXIDIZED FINISH**—A dark brown artificial aging process applied to bronze only.

**ENAMELED, PAINTED or PLATED FINISHES**—Available on specification.

## SPECIFYING

"Cast letters to be made by H. W. Knight & Son, Inc., 8 Lane St., Seneca Falls, N. Y. Letters shall be style .....; ..... inches high; ..... inch stroke; and ..... inches in depth. Letters shall be cast of ..... (metal). Faces are to have a ..... finish. Sides are to be filed smooth, with all tool marks removed by fine abrasive grain air blasting. Fastening of letters and figures to be done by ..... method." (See methods of fastening).

### ARCHITECTURAL ADVISORY SERVICE

Making metal letters and figures has been Knight's business for over 90 years. For this reason, Knight is well qualified to recommend styles, sizes, materials and methods of fastening letters should you wish it. TRACING ALPHABETS ARE AVAILABLE.

### SPECIAL DESIGNS

Knight is equipped to produce special letters and figures for your requirements. Simply send a description, sample or sketch. . . our draftsmen and skilled craftsmen will do the rest.

### PRICES—QUOTATIONS

Send today for latest price list on Knight metal letters and figures. Quotation furnished for special designs when description, sample or sketch is supplied.

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**H. W. KNIGHT & SON, INC., 8 Lane Street, Seneca Falls, N.Y.**

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